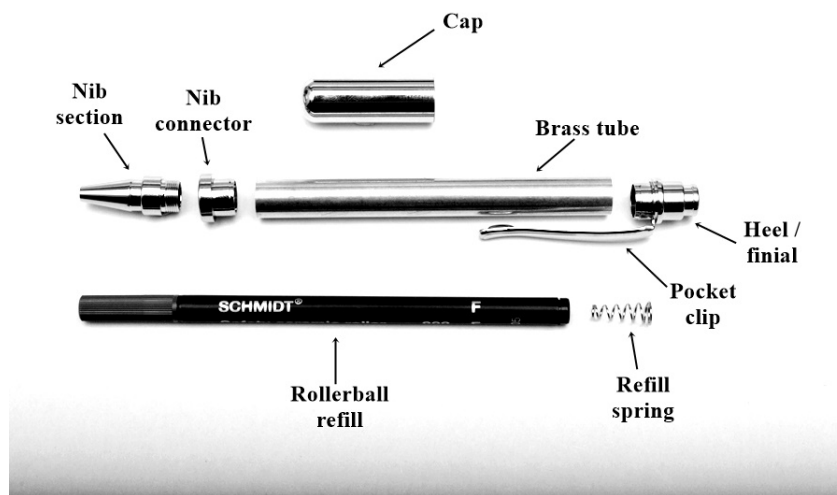




Assembling the Prokraft Rollester Rollerball Pen Kit
Drill size for tube = 9.5mm
Bushing Set = PKR ROLLBSH



1. There are 2 bushings used for the Rollester pen kits the larger 11.3mm should be used at the nib end the smaller 11.1mm at the heel end.
2. TIP: If you don't have calipers to measure put the 2 bushings together on a flat surface and run your fingernail over the joint – you should be able to tell which is larger and which is smaller.
3. Once you have turned and finished your pen blank place make sure the pocket clip is fitted to the finial / heel section and press both parts into the tube
4. Insert the nib connector and press into the other end of the tube
5. Gently twist the refill spring into the base of the refill, narrow end to refill end, then drop the refill and spring into the pen body
6. Screw on the nib section until tight
7. The pen cap can then be screwed onto the nib end to seal and removed and screwed onto the finial when in use (please note older versions of this kit have push-fit caps)